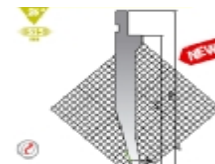




Exhibitions in 2010



New Catalogue 2010



Our Customer: Skarnes Elektro A.S.



Exhibitions in 2010

Like every year, also in 2010 Rolleri will be committed to important exhibitions. We will participate to several exhibitions, both directly with our stand and indirectly by giving support to our dealers in Italy and abroad and by sending them tools and promotional material.

The first exhibitions of 2010 were SteelFab in Sharjah, E.A.U. and Imtex in Bangalore, India.

SteelFab can be considered the most important exhibition in the Arab area in this field, to which all press brake manufacturers and all companies involved in the sheet metal deformation participate.



Why does Rolleri show every year at this exhibition? SteelFab is the best occasion to meet our customers and get in contact with new actors of the Gulf economy, who come from Saudi Arabia, Kuwait, E.A.U. and, generally speaking, from the whole Middle East.

In February we participated directly to the 15th edition of Samumetal in Pordenone, the exhibition for machines and metal machining systems. We have decided to invest in research and promotion and to participate to the most important exhibition on this area. The outcome was brilliant. A lot of customers visited our stand, most of them managers, buyers and entrepreneurs in the metalworking field from all North-Eastern areas and from bordering countries such as Slovenia, Croatia, Serbia and Austria. Samumetal is a fixed appointment for these markets, which means that its fame goes beyond the North-Eastern and Italian borders.



From the 18th to the 21st February we exhibited at the 7th edition of Bi-mu Mediterranea, the biennial exhibition for tool machines, robot and technology. Thanks to its geographical position, we got in contact with a wide range of customers, as Bi-mu Mediterranea has become the meeting point for all producers in Southern Italy and in all Mediterranean countries like the Balcanic countries, South-Eastern Europe and Northern Africa.



During these exhibitions we have offered our customers not only a wide production range, but also the best quality tools and the latest technical innovations that our R&D Department has introduced after long researches.



We are very proud of our R&D activity because tool users ask us for solutions to specific bending problems. For this reason, Rolleri has diversified its production range in order to be always able to satisfy the customers' needs.

To win globalisation challenges you need four strength points; quality, communication, reputation and investments in education. At Rolleri we are at customer's disposal and we address to the future.

Rolleri is proud to invite you to visit our stand during
two other important Exhibitions.

The first appointment is in Bologna at Lamiera Exhibition, from 12th to 15th May 2010, at Hall 36 Stand A09.

The second appointment is in Hannover at Euroblech Exhibition, from 26th to 30th October 2010, Hall 11 Stand F01.

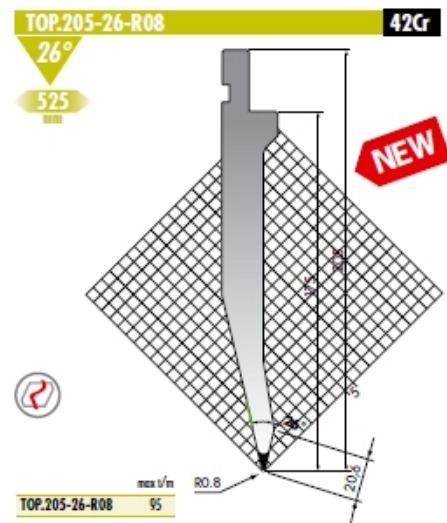


New products in the catalogue 2010

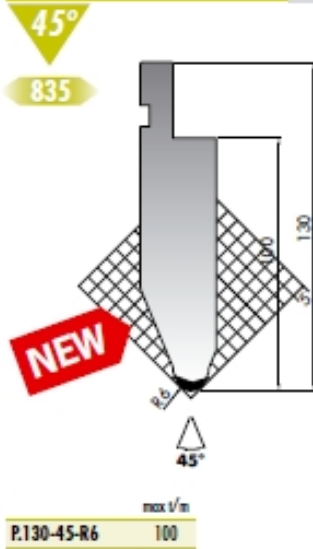
The ability to analyze the reality and to solve problems is our strength point and the basis for creativity. Rolleri's distinguishing mark is its commitment to new projects with a different approach, which has enabled Rolleri to improve through innovation. Innovative products, production process, marketing and internal structure. In a competitive market, the product must have distinguishing features; this is the reason why Rolleri always pays attention to its customers' needs and improves its product range in order to satisfy and, in some cases, anticipate customers' requests. Needs change in time, so a good quality product has always to be improved by R&D investments. We are proud to introduce you to the new products you will find in our new catalogue and see personally on our booth at Lamiera Exhibition.

TOP.205.26.R08

We have improved the TOP series punches with this straight punch, 205mm high at 26°. The height and the profile of this model of punch allow the operator to handle complex bends and avoid collision.



P.130-45-R6 C45

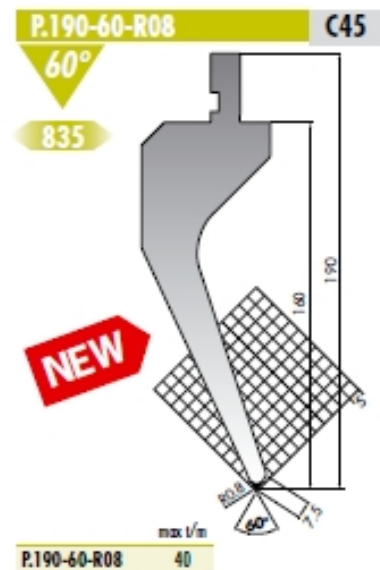


P.130.45.R6

This new punch 130mm total high at 45° with radius 6 is available 835mm, 415mm and 805mm long sectioned. It has been designed to bend thick material, i.e. from 6 to 20-25mm and, thanks to its shape, it can bear higher tonnage than the average of other Promecam tooling. The radius 6 on the tip guarantees perfect resistance to compression without any damage along the time. The height of this punch is very important as it improves the bending sequence and avoids continuous movements of the sheet metal usually caused by too short punches.

P190.60.R08

This punch 190mm high at 60° with radius 0.8 is available 835mm, 415mm and 805mm long sectioned. Thanks to its deep gooseneck and height, this punch is innovative and very versatile and can realize U-shape bending, which usually require special tooling.





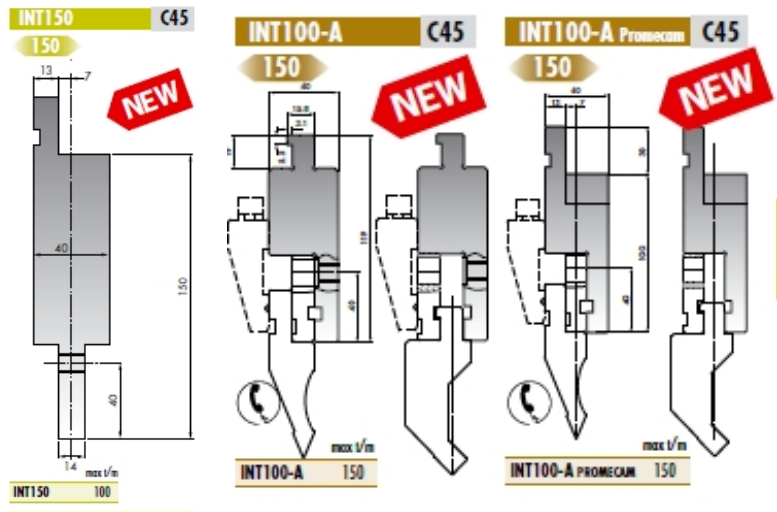
Int150 Int100/A and Int100/A/promecam

We have introduced in our new catalogue new Intermediates and Adapters.

INT150 is an intermediate suitable to be mounted on press brake machines with a "promecam" connection, whose height is 150mm.

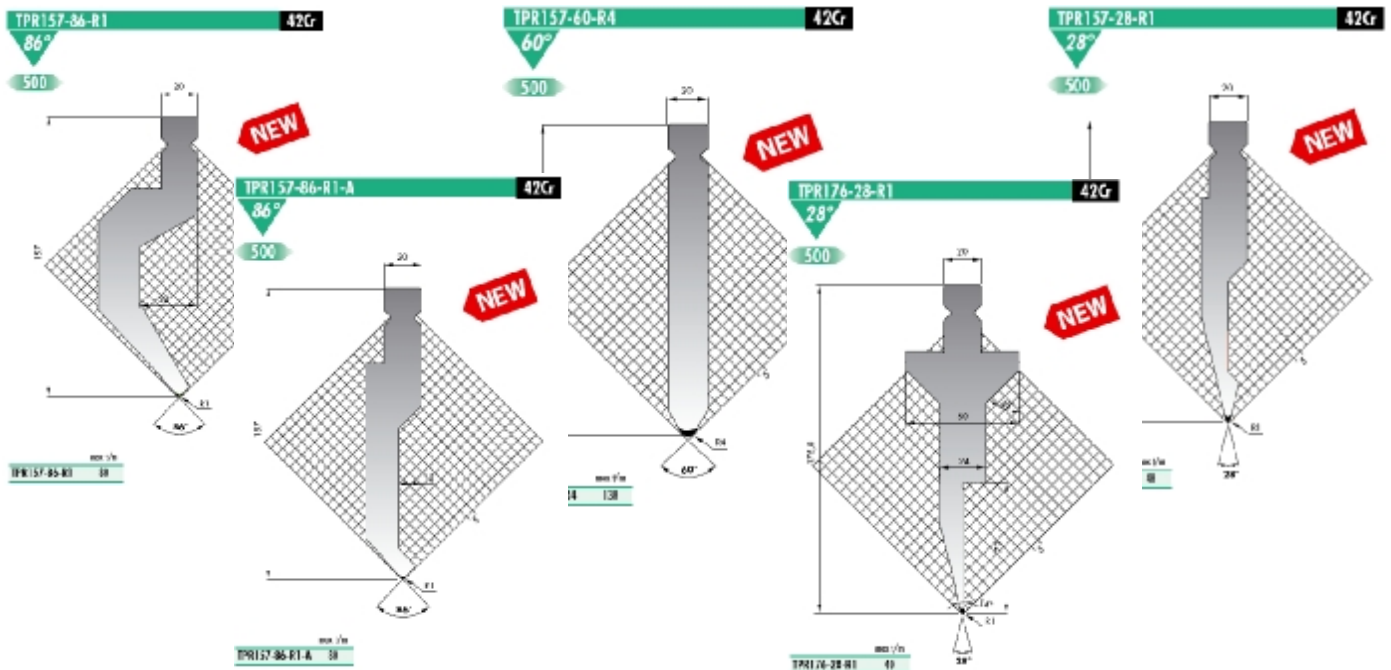
INT100/A is an Intermediate for machines with "American" connection system. With this Intermediate you can mount tools both with promecam or American connection. You just need to move a clamp in the lower part.

INT100- A Promecam is an Intermediate, similar to INTa00/A, but with an upper connection system "promecam" type, it allows the connection of tools both promecam and American.



TPR157 at 28°, 60°and 86° , TPR176 at 28°

In order to improve our range of tools with Trumpf connection, we can now offer you smaller punches (H=157mm and H=176mm).

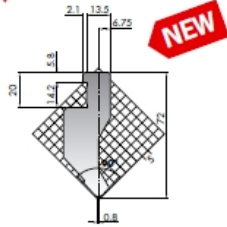




Colly punches and dies

In order to improve our range of tools with Colly connection and to satisfy better our customers' needs, we can now offer you new models of punches and dies.

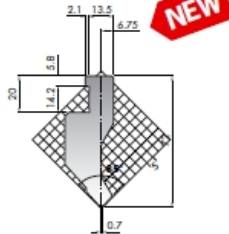
CP72-90-08 42G
90° 1020



NEW

CP72-90-08

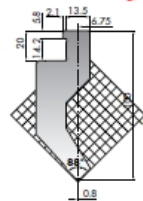
CP72-85-07 42G
85° 1020



NEW

CP72-85-07

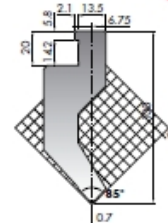
CP100-88-08-A 42G
88° 1020



NEW

CP120-88-08-A

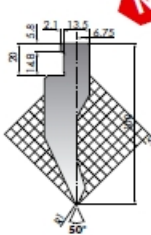
CP100-85-07-A 42G
85° 1020



NEW

CP100-85-07-A

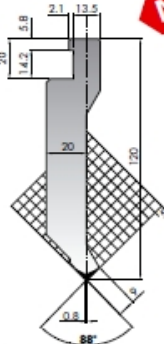
CP100-50-R1 42G
50° 1020



NEW

CP100-50-R1

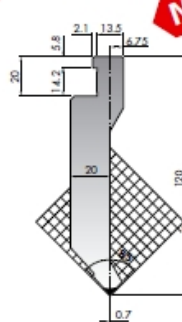
CP120-88-08 42G
88° 1020



NEW

CP120-88-08

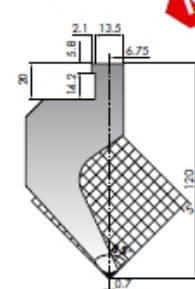
CP120-85-07 42G
85° 1020



NEW

CP120-85-07

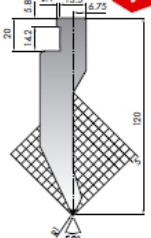
CP120-85-07-A 42G
85° 1020



NEW

CP120-85-07-A

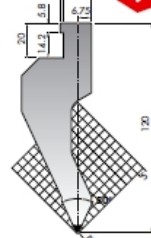
CP120-50-R1 42G
50° 1020



NEW

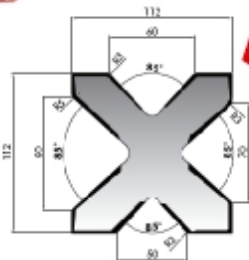
CP100.CO.01

CP120-50-R1-A 42G
50° 1020

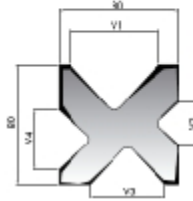


NEW

MC112-3050
3050

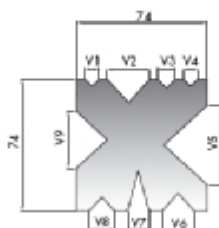


MC180-2050
2050



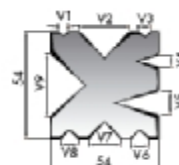
NEW

MC74-2050 / MC74-3050 42G
2050 3050



NEW

MC54-2050 / MC54-3050 42G
2050 3050



NEW



Rolleri - Stand A09 pad.36

Rolleri would like to invite you at your stand at Lamiera exhibition, in order to show you our "Rol" fast clamping systems for press brakes.

Thanks to our expository cabinet mounted on our stand, you will be able to test the simplicity and versatility of our fast clamping systems, like Rol1, Rol2, the fast clamping systems for lower tools, Rol3, the hydraulic clamping system designed according to the customers' needs and the brand new Rol4, which will be introduced to our customers during Lamiera exhibition.

Don't miss this appointment, we will wait for you!!!



Our customer: Skarnes Elektro AS

Skarnes Electric is an electrical and mechanical company in Skarnes, Norway. The company currently employs about 50 people in electrical, welding and sheet metal department, drawing office and administration and it can count on well educated employees, such as electrical, engine and mechanical engineers, computer trained personnel (CAD), training electrical engineers and specialist training welding personnel.

Thanks to its skilled employees, Skarnes can produce main and distribution boards, power rails, control desks, cabinets, operating tableaux and everything lying in a street and distributes them to grain silos and mills, dairies, sawmills and other industries not only in the Oslo area, but also across the country and abroad.

What distinguishes Skarnes Electro from other plate-builders is their flexibility.

"What we do is to customize the tables and cabinets so that the space utilization is the best," said Njål Arve Bakketun, mechanical department manager. "Thanks to our 6 CAD plants, we can project accurately every product, so that our customer can have the best result with the minimum effort. Furthermore, we can provide complete documentation on our products and fulfill the strictest requirements for quality assurance and internal control", added Mr. Bakketun.



Thanks to its big mechanical workshop, Skarnes Electric has a lot of job. It can guarantee quick delivery of cabinets, desks, door frames made of aluminum, mild and stainless steel of any measures. Among the different product types that the company manufactures, Skarnes is also responsible for the production of the image boxes we can find along country roads.

In addition to the mechanical department, the company has also its own powder coating facility with phosphates, which can provide its customers with products of any Ral colour with very short delivery terms.

The company also has its own computer-controlled engraving machine and can supply signs of plastic and metal for every occasion.

Its skilled electrical department can produce standard main and distribution centers, automatic creations, tableaux and power rail and has supplied special products to hospitals, Norwegian Public Roads Administration and to a lot of advertising agencies.

Among its customers, Skarnes can boast IBM, Oslo City, Oslo Gardermoen Airport, Telenor phone company, Ullevaal Hospital, The New Royal Hospital, the Norwegian Forest and some Norwegian universities.

Thanks to its flexibility and its high quality products, Skarnes's turnover was about 45 million Norwegian Kroner last year and they expect to reach the same level this year.



Machines

The latest investment of the company has been a new press brake from TB Maskin in Drammen.

This 6-axes machine 135T x 3100mm with CNC crowning system has replaced an ancient press brake, which was slow and difficult to use; while before the operator spent two hours to program the machine, now he can do the job in 5 minutes, also thanks to the 3D Control System with touch screen.

This new press brake is equipped with Rolleri Rol1 KDS system and tooling. This innovative system enables the vertical mounting of the tools on both sides of the intermediate with perfect alignment. It guarantees high efficiency and total safety of the operator, together with top quality bendings.

According to Mr. Bakketun, the company's productivity and efficiency has soared since Skarnes bought the new press brake with Rolleri system and tools and he recommends the Rol1 KDS system to all companies that want to increase their production and its personnel's working conditions.

www.skarnes-elektro.no