

INTRODUCING... **TOOL DATA USB STICKS** **AND IMPROVED PROGRAMMING** **INSTRUCTIONS FOR** **TRUMPF-STYLE** **SPECIAL TOOLS** **NOW INCLUDED WITH** **EACH SPECIAL TOOL:**



A USB STICK CONTAINING THE FOLLOWING FILES:

- DXF file of the tool geometry suitable for most CAD/CAM programming systems.
- WZG file of the tool geometry suitable for the ToPS programming system.
- XML file of tool library data suitable for the ToPS programming system.
- A folder of catalogues and order forms for future reference.
- PDF file of the Order Acknowledgement document with tool table data for the PTT tables in the Trumf machine controller (please see example below).
- PDF file of the tool assembly drawing, including a list of spare parts for future reference.
- PDF file of additional tool instructions.

AN ORDER **ACKNOWLEDGEMENT** **DOCUMENT WITH TOOL** **TABLE DATA:**

Data contained within the table can be entered directly into the PTT table in your Trumf machine controller.

SIZE 2
 1.2 MILD STEEL
 TC6000L
 SCALE 2X

THE MACHINE CONTROL SETTINGS GIVEN ARE APPROXIMATE VALUES ONLY AND MAY NEED FINE TUNING TO OPTIMISE PERFORMANCE

FOR GROUP 'E-H' MACHINES ONLY :-
 CODING / REGRIND SETTING 2 (GROUP E - H ONLY)

FOR GROUP 'I' MACHINES ONLY :-
 TOOL TYPE = 13
 PUNCH LENGTH = 31.3
 VU VALUE / OPT FORMING HEIGHT = 39
 TDC / UDP = 0
 BDC / LDP / UT OFFSET = -1.5

Wilson Tool International Ltd. Stirling Road, South Marston Industrial Estate, Swindon, Wiltshire SN3 4TQ
 Free phone: 0800 373748 Tel: +44 (0) 1793 831818 Tel free: 1-800 70 90 09 Ireland
 Free fax: 0800 373758 Fax: +44 (0) 1793 831945 Fax free: 1-800 53 55 38 Ireland
www.wilsontool.com sales@wilsontool.eu.com



Distribuitor:



S.C. SM TECH SRL

Tehnologii și soluții pentru industria prelucrării tablelor

Tel: 0040-331-401599

Tel/Fax: 0040-231-515702

Tel Mob: 0040-745-528494

E-mail: [office \(at\) sm-tech.ro](mailto:office@sm-tech.ro)

Web:

www.sm-tech.ro

www.wilsonool.ro

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