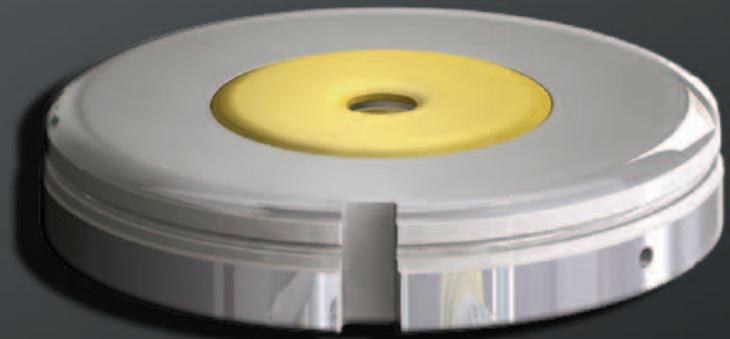
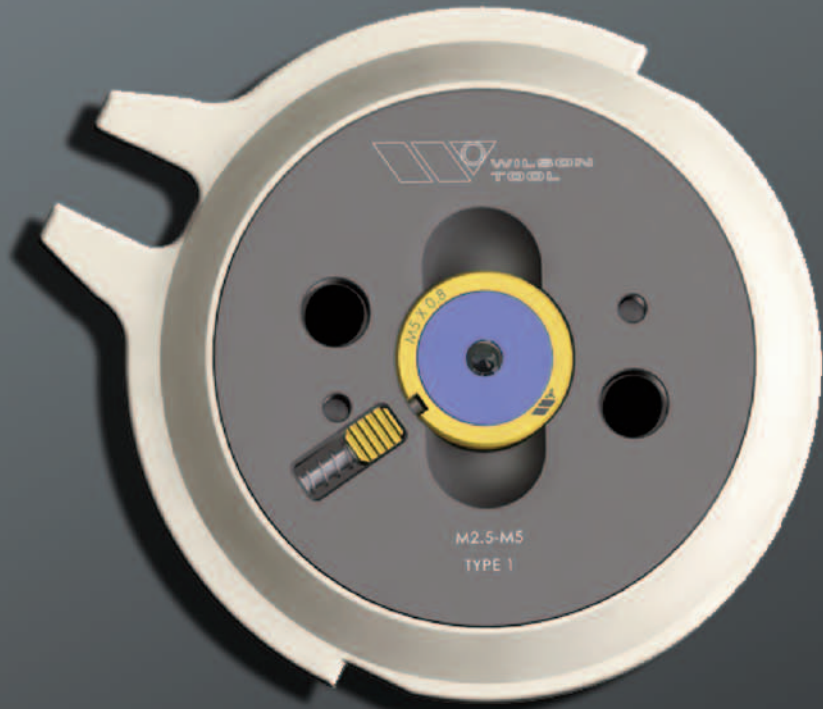




# Wilson Tapping Tools

For Trumpf  
and Pullmax  
Style Machines



*Strength. Performance. Innovation.*

# Wilson Tapping Tools



The Wilson Tapping Tool for Trumpf and Pullmax machines can be used to produce a thread in a punched or extruded hole in sheet metal. The Tapping Tool forms the thread rather than cutting, giving a stronger thread and not generating swarf.

## Assemblies

Includes Punch Assembly, Die Assembly, One Tapping Module (Including Tap) and Length Setting Gauge.

### For Group I Machines



### For Group H Machines



Metric Thread		Cat. No.	Price
Type 1	M2.5	26378	
	M3		
	M4		
	M5		
Type 2	M6	26379	
	M8		
	M10		

Cat. No.	Price
26376	
26377	

### Notes

- Type 1 tools (M2.5 to M5) are designed for use in 1.0mm to 5.0mm thick mild steel or stainless steel, or 1.5mm to 5.0mm aluminium
- Type 2 tools (M6 to M10) are designed for use in 1.5mm to 8.0mm mild steel or stainless steel, or 2.5mm to 8.0mm aluminium
- Group I tools for use on Trumpf TC 1000R, TC 2000R, TC 2020R, TC 3000R, 3000L, TC 5000R & TC 6000L and Pullmax 520, 530, 720 & 730
- Group H tools for use on TC 190R, TC 200R, TC 500R, TC 600L
- Imperial thread taps and alternative fits available on request

## Advantages of Using the Wilson Tool Tapping Tool

### Higher tensile strength for stronger threaded holes

The Tapping Tool forms the thread rather than cutting. The sheet metal undergoes strain hardening while forming, increasing the tensile strength of the tapped hole. Increased tensile strength means that holes produced with the Tapping Tool can replace weld nuts, removing the need for expensive secondary operations away from your punch press.

### Swarf-free

Producing threaded holes with the Tapping Tool is a clean operation. As the material grain is pushed to the thread shape and not cut, the Tapping Tool generates no swarf.

### Cost benefits

Producing tapped holes on your punch press is a "lean" process, with no need for high-cost secondary tapping operations. In addition, sheet metal thicknesses can sometimes be reduced by tapping extruded holes.

### Wide range of taps

Taps are available in the following standard sizes: M2.5, M3, M4, M5, M6, M8 and M10. Imperial taps and alternative fits are available on request.

## Benefits of the Wilson Tapping Tool

When compared with competitors' tools, the Wilson Tapping Tool has the following benefits:

### Long life taps

All taps supplied by Wilson Tool are made from Ultima steel for added strength, durability and resistance to chipping. In addition, all taps are subjected to a specialist coating designed to extend the life of roll-taps.

### Quick-change tapping modules

With a spring-loaded retention system, tapping modules can be changed quickly and without the need for additional tools.

### Scratch-free machining

With an OptiGlide die insert and Nitrex enhanced punch plate, Wilson Tapping Tools are designed to prevent sheet scratching.

### Rapid delivery

Wilson Tapping Tools are available from stock. In addition, extrusions to suit standard tapping sizes are available as a standard part with same day shipping (when ordered before 11:00am UK time).

### Protective tool case

Assemblies include a protective case, with space to hold the assembly along with 4 spare tapping modules\*, 8 spare taps\* and a length setting gauge. (\* Not included)

## Tapping Modules and Taps

(Tapping Modules Include One Tap)

### Tapping Module



### Tap (6HX)



	Metric Thread	Cat. No.	Price
Type 1	M2.5	26385	
	M3	26386	
	M4	26387	
	M5	26388	
Type 2	M6	26389	
	M8	26390	
	M10	26391	

Cat. No.	Price
26418	
26419	
26420	
26421	
26422	
26423	
26424	

## PRECISION TOOLING. UNBEATABLE PERFORMANCE.

For more than 40 years, Wilson Tool International® has provided industry-leading tooling solutions that enhance the performance of sheet metal fabricators.

The three divisions of Wilson Tool – Punch Press, Press Brake and Xtra – represent the most comprehensive line of tooling systems and accessories available. Our ability to consistently provide innovative, high quality products that outlast and outperform the competition is why the world's most successful fabricators rely upon Wilson Tool tooling systems.

A knowledgeable global sales force, multilingual customer support staff, same-day shipping and extensive distribution network are just a few of the benefits that keep our customers coming back time and again.

### Terms and Conditions

<b>Order</b>	Minimum order is £35.00.
<b>Credit</b>	All orders are subject to the approval of our credit department. If you are a new account, please furnish us with a bank reference and three supplier references. A credit limit will be imposed on new accounts until credit has been established.
<b>Payment</b>	Terms are net 30 days.
<b>Cancellation</b>	In the event an order is cancelled, charge will be made to cover labour, materials and overheads.
<b>Returned Material</b>	A handling charge of 25% is made on all standard parts returned for credit. Written permission and shipping instructions must be obtained before the return of any material. Special tooling cannot be returned.
<b>Claims</b>	All claims for shortages must be made within 3 days of the invoice date.
<b>Prices</b>	Prices and specifications subject to change without prior notice. E & OE. All prices are exclusive of VAT.



### Wilson Tool International

#### United States

12912 Farnham Avenue  
White Bear Lake, MN 55110 USA  
Tel: (651) 286 6001  
Fax: (651) 286 5959  
email: [marketing@wilsontool.com](mailto:marketing@wilsontool.com)

#### United Kingdom

Stirling Road, South Marston  
Industrial Estate,  
Swindon, Wiltshire, SN3 4TQ,  
United Kingdom  
Tel: +44 (0) 1793 831818  
Fax: +44 (0) 1793 831945  
email: [sales@wilsontool.eu.com](mailto:sales@wilsontool.eu.com)

#### France

Bat B  
51 Rue D'Ourdy  
77550 Réau, France  
Tel: +33 (0)164 13 47 80  
Fax: +33 (0)164 13 47 81  
email: [ventes@wilsontool.eu.com](mailto:ventes@wilsontool.eu.com)

#### Germany

Gottlieb Daimler Str 2  
31552 Rodenberg, Germany  
Tel: +49 5723-7470  
Fax: +49 5723-74710  
email: [verkauf@wilsontool.eu.com](mailto:verkauf@wilsontool.eu.com)

#### Scandinavia

Islevdalvej 100  
DK-2610, Rødovre, Denmark  
Tel: +45 44 53 16 99  
Fax: +45 44 53 06 07  
email: [sales@wilsontool.dk](mailto:sales@wilsontool.dk)

#### China

No. 6 Building of 58,  
4018 Lane Huaning Road  
Xinzhuang Industry Park,  
201108 Shanghai, China  
Tel: +86 21 51089638  
Fax: +86 21 64422195  
email: [sales@wilsontool.cn](mailto:sales@wilsontool.cn)

#### email:

[sales@wilsontool.eu.com](mailto:sales@wilsontool.eu.com)

Visit us online at:

[www.wilsontool.com](http://www.wilsontool.com)



Distribuitor:



S.C. SM TECH SRL

Tehnologii și soluții pentru industria prelucrării tablelor

**Tel:** 0040-331-401599

**Tel/Fax:** 0040-231-515702

**Tel Mob:** 0040-745-528494

**E-mail:** [info@sm-tech.ro](mailto:info@sm-tech.ro)

[www.sm-tech.ro](http://www.sm-tech.ro)

[www.wilsonool.ro](http://www.wilsonool.ro)

Vă stăm la dispoziție cu plăcere cu orice informație sau ofertă pentru scule  
Wilson Tool destinate mașinii d-voastră de ștantat CNC

