

## QUICKTAP® — THE NAME SAYS IT ALL

QuickTap® tapping tools are the fastest and most reliable tapping tools on the market. Available for Thick Turret, Strippit PX and Euromac style machines, the tools not only tap up to 200 holes per minute, but they are made and serviced by Wilson Tool International. That means you get the responsiveness and delivery you expect from the provider you trust. QuickTap tools save you the time and accuracy that's lost with a secondary threading application. QuickTap comes with all the components needed to get you tapping holes in no time, and Wilson Tool provides the replacement parts necessary to keep your tool tapping for years to come.

### Universal QuickTap® Features:

- Produce accurate threads at any programmed location on the sheet
- Tapping injection system's large tank enables tapping up to 40,000 holes before refilling
- Taps are easily changed — no disassembly required
- Accepts multiple sized taps
- Taps are available in both imperial and metric sizes
- Tool lubrication is made simple through the use of external grease and oil ports

### QuickTap® for Thick Turret Features:

- Tap a threaded hole with every machine stroke — up to 200 holes per minute (depending on material type, thickness, and tap size)
- Built-in tapping fluid injection system is synchronized with the machine stroke to reduce wear and breakage
- Available for thick turret punch presses, C- and D-stations

### QuickTap® for Strippit PX Features:

- Tap a threaded hole with every machine stroke — up to 120 holes per minute (depending on material type, thickness, and tap size)
- Built-in tapping fluid injection system is synchronized with the machine stroke to reduce wear and breakage
- Compatible with LVD Strippit PX Series machines and Pullmax 520, 530, 720 and 730 machines

### QuickTap® for Euromac Features:

- Tap a threaded hole with every machine stroke — up to 200 holes per minute (depending on material type, thickness, and tap size)
- Available for Euromac C-station

For more information on QuickTap tapping tools, visit [wilsontool.com/quicktap](http://wilsontool.com/quicktap).



# QUICKTAP® TAPPING TOOLS

Cost of Making 10,000 Threaded Holes		
	QuickTap®	Manual
Press Stroke/Tapped Holes	150/minute	11/minute
Time to Tap 1 Hole	0.4 seconds	5.45 seconds
Cost of Tap	\$21.00	\$13.00
Tapped Holes (per tap)	10,000	2,000
Tap Cost (per hole)	\$0.0021	\$0.0065
Tapping Oil Cost (per gallon)	\$60	\$35
Tapped Holes (per gallon)	77,000	40,700
Tapping Oil Cost (per hole)	\$0.0008	\$0.0009
Punch Press Rate	\$100/hour	\$60/hour
Rate Cost (per hole)	\$0.0111	\$0.0909
Percentage of Missed Holes	0	2
Material Handling Charge	0	7
Cost to Tap 1 Hole	\$0.0140	\$0.0983
<b>Total Cost to Tap 10,000 Holes</b>	<b>\$140</b>	<b>\$983</b>

## Tapping Tool vs. Manual Threading: Hypothetical Cost Comparison

Take a look at this example cost comparison chart to see how much money you can save by hole tapping in your punch press vs. manually. There's no denying the facts — it'll pay for itself.

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## Replacement Parts and Service

Tapping is a very important part of many manufacturing operations. Tapping tools utilize several consumable products that are easily replaced through Wilson Tool. When the product isn't working, the operation can slow down. Because of this, having a fast, reliable service provider is key.

Wilson Tool offers best-in-class replacement parts and service for all QuickTap tapping tools, previously-sold DK manufactured tapping tools and TRUMPF-style tapping tools. Not all service needs are the same — service is based on customer requirements. Give us a call at 800-328-9646 and our tooling technicians can help you customize your repair.



In addition to QuickTap tapping tools for Thick Turret, Strippit PX and Euromac style machines, Wilson Tool offers a tapping tool for TRUMPF-style machines. To learn more about the Wilson Tool tapping tool for TRUMPF-style machines go to [wilsontool.com/tapping](http://wilsontool.com/tapping).

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**For more information, visit [wilsontool.com](http://wilsontool.com), call our tooling technicians at 800-328-9646 or contact your sales engineer.**

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