

THE WILSON ADVANTAGE

WILSON 2·4·1

Twice the life, twice the value.



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There's no greater value than the Wilson 2·4·1 tooling system. With punches and dies that offer twice the amount of grind life, Wilson 2·4·1 tooling delivers maximum value along with the assurance of quality and accuracy offered by all Wilson Tool International tooling. Wilson 2·4·1 is like getting two tools for the price of one. Rely on Wilson 2·4·1 for:

- ▼ Dies that incorporate a die holder, die insert and shim pack to offer twice the grind life
- ▼ Fast deliveries on 2·4·1 tooling for Trumpf®, Pullmax, Boschert, Euromac and Haco Omes punch presses
- ▼ Keyed punches that load directly into the punch press to eliminate setting errors
- ▼ Reduced cost and increased versatility. No die adapters are needed; replace the die insert only when changing shape, dimension or clearance
- ▼ Punches with a unique high precision spacer design that increase grind life to an unprecedented .236" (6mm)
- ▼ Punches and dies made of high speed steel to allow more hits between tool sharpenings and reduce downtime. Optima™ coating is also available on all punches for maximum tool life and galling resistance

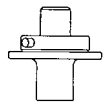
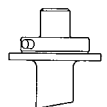


2·4·1 SPECIFICATIONS

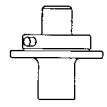
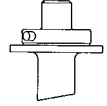
PUNCH HOLDERS

	Dimension	Cat. No.	Price	
Punch Holder Assembly*	0 – 1.575" (0 – 40.00mm)	25766		
Precision Ground Spacer	0 – 1.575" (0 – 40.00mm)	25806		
Punch Holder Assembly*	1.576 – 3.000" (40.01 – 76.20mm)	25799		
Precision Ground Spacer	1.576 – 3.000" (40.01 – 76.20mm)	25807		

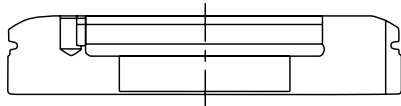
ROUND PUNCH

	Diameter	FLAT		WHISPER SHEAR		LONG TOOLING		Optima™ Add-on
		Cat. No.	Price	Cat. No.	Price	Cat. No.	Price	
 Flat	.093 – 1.181" (2.36 – 30.00mm)	25768		25769		25770		
	1.182 – 1.575" (30.01 – 40.00mm)	25774		25775		25776		
	1.576 – 2.205" (40.01 – 56.00mm)	25780		25781		25782		
 Whisper Shear	2.206 – 2.598" (56.01 – 66.00mm)	25786		25787		25788		
	2.599 – 3.000" (66.01 – 76.20mm)	25792		25793		25794		

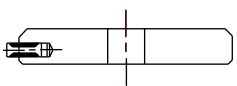
SHAPE PUNCH

	Dimension	FLAT		WHISPER SHEAR		LONG TOOLING		Optima™ Add-on
		Cat. No.	Price	Cat. No.	Price	Cat. No.	Price	
 Flat	.093–1.181" (2.36 – 30.00mm)	25771		25772		25773		
	1.182 – 1.575" (30.01 – 40.00mm)	25777		25778		25779		
	1.576 – 2.205" (40.01 – 56.00mm)	25783		25784		25785		
 Whisper Shear	2.206 – 2.598" (56.01 – 66.00mm)	25789		25790		25791		
	2.599 – 3.000" (66.01 – 76.20mm)	25795		25796		25797		

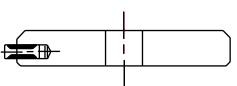
DIE HOLDERS

	Dimension	Cat. No.	Price	
2·4·1 Die Holder Assembly**	0 – 1.575" (0 – 40.00mm)	25986		
2·4·1 Die Holder Assembly**	1.576 – 2.205" (40.01 – 56.00mm)	25987		
2·4·1 Die Holder Shim Pack	0 – 1.575" (0 – 40.00mm)	25983		
2·4·1 Die Holder Shim Pack	1.576 – 2.205" (40.01 – 56.00mm)	25984		

ROUND DIE INSERTS

	Diameter	Cat. No.	Price
	0 – 1.575" (0 – 40.00mm)	25980	
	1.576 – 2.205" (40.01 – 56.00mm)	25982	

SHAPED DIE INSERTS

	Dimension	Cat. No.	Price
	0 – 1.575" (0 – 40.00mm)	25979	
	1.576 – 2.205" (40.01 – 56.00mm)	25981	

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* Each Punch Holder Assembly is shipped with a Precision Ground Spacer.

** Each Die Holder Assembly is shipped with a Shim Pack.

"Our goal is to deliver the most reliable, innovative, durable, and consistent tools, such that our customers can be the most successful fabricators in the world."

www.wilsontool.com

The three divisions of Wilson Tool — **Punch Press**, **Press Brake** and **Impax**® — add up to the most comprehensive, innovative and highest quality line of tooling available. Every tool we deliver undergoes rigorous inspection to ensure precision.

Wilson Tool is also committed to delivering the highest standard of customer service in the sheet metal fabricating industry. In addition to the industry's highest quality products, only Wilson Tool customers have access to unique benefits, such as:

- ▼ The industry's largest, best-trained multilingual customer support staff
- ▼ The most knowledgeable and accessible global sales force
- ▼ Unrivaled same-day shipping to help keep you one step ahead of your competition and serve your customers better
- ▼ A comprehensive Web site providing instant access to company news, product specifications and online ordering information
- ▼ Offices in China, Denmark, Germany, United States and the United Kingdom and an extensive distribution network to serve international customers

For the most comprehensive package in the sheet metal fabricating industry, count on the world leader: **WILSON TOOL**.



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